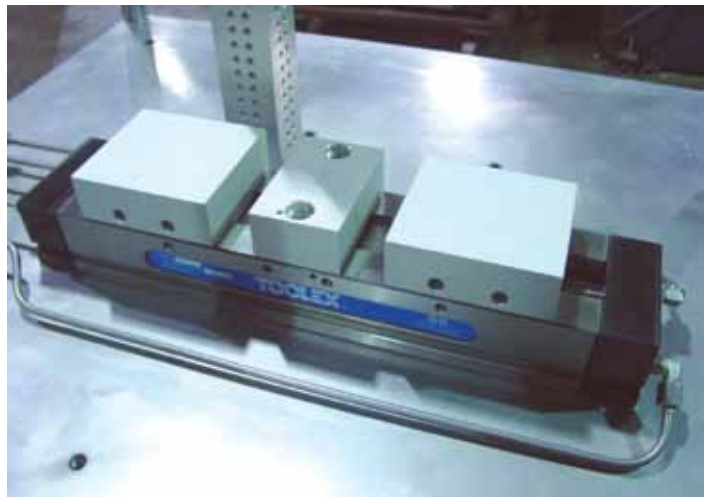




# NEW Toolex ReLock® Double Acting Vise

## DESIGNED FOR:

- **Automation applications**
- **Robotic applications**
- **Lights-out manufacturing**
- Each station clamps and can be controlled independently.
- Can be interfaced with machine controls or PLC.
- Hydraulic system allows consistent and controlled clamping pressures.
- Existing manual Toolex double station vises can be easily converted to hydraulics.
- Maximum Clamping Pressure = 5,900 lbs @ 5,000 PSI (hydraulic), 1.18 square inches effective piston area.



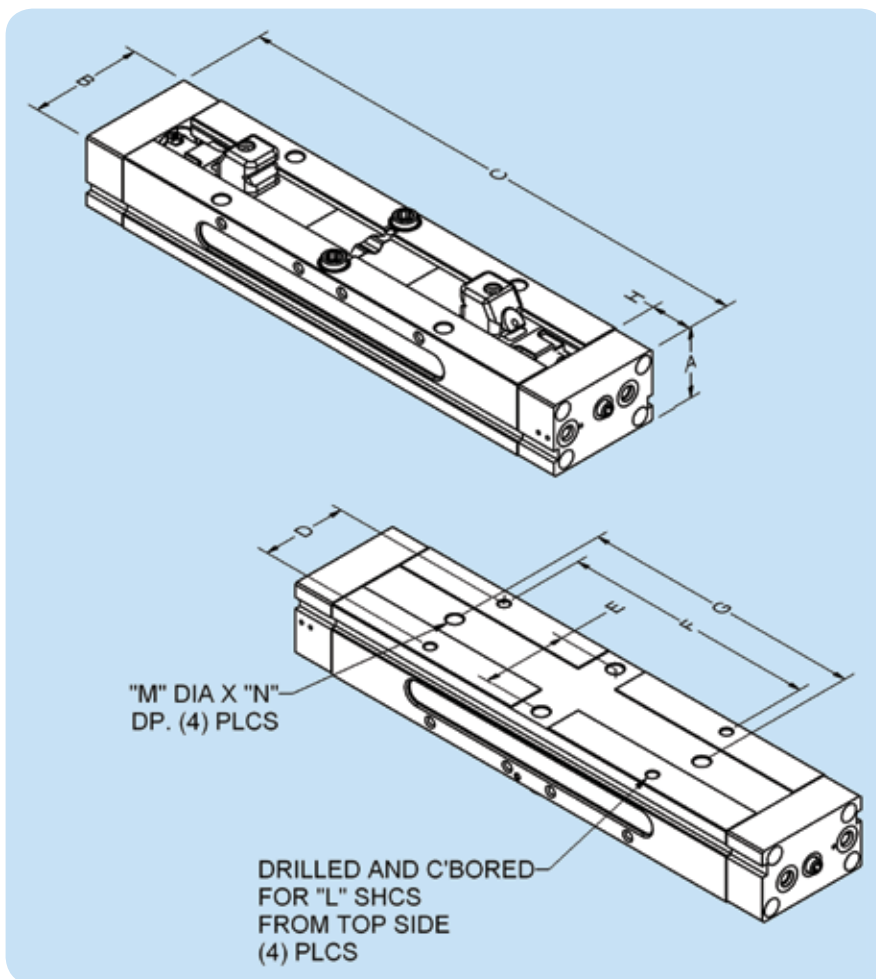
## Includes many of the standard ReLock® Vise features and benefits:

- SnapLock® knuckle system allows quick change of top jaws. Angle notch eliminates jaw deflection.
- SnapLock® jaw system, available in machinable aluminum, 1018 steel and 4140 steel. Also available in extra tall and extra wide sizes.
- Accepts SnapLock® carrier jaw system for hard jaw set-ups.
- Accepts AccuSnap® and QuickChange parallel systems.
- Thru body and side slot mounting.
- Cast iron body for maximum rigidity and accuracy.
- Telescoping three-piece chip shield assembly provides maximum protection to the internal mechanisms. Eliminates chips and debris from entering the segment screw.



**800-543-4071**   **www.te-co.com**  
109 Quinter Farm Road   Union, OH 45322

# Toolex ReLock® Double Acting Vise



Part Number	+/- .0005 A	+ .000/- .002 B	C	D	+/- .001 E	F	G	H
HWS-4202	2.5000	4.000	18.91	3.00	3.000	9.00	10.00	1.46

MACHINABLE JAWS		CARRIER & HARD JAWS	
	3.250		2.125
	6.00		6.50



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