NEW Toolex ReLock® Double Acting Vise

DESIGNED FOR:
- Automation applications
- Robotic applications
- Lights-out manufacturing
  - Each station clamps and can be controlled independently.
  - Can be interfaced with machine controls or PLC.

Includes many of the standard ReLock® Vise features and benefits:
- SnapLock® knuckle system allows quick change of top jaws. Angle notch eliminates jaw deflection.
- SnapLock® jaw system, available in machinable aluminum, 1018 steel and 4140 steel. Also available in extra tall and extra wide sizes.
- Accepts SnapLock® carrier jaw system for hard jaw set-ups.
- Accepts AccuSnap® and QuickChange parallel systems.
- Thru body and side slot mounting.
- Cast iron body for maximum rigidity and accuracy.
- Telescoping three-piece chip shield assembly provides maximum protection to the internal mechanisms. Eliminates chips and debris from entering the segment screw.

- Hydraulic system allows consistent and controlled clamping pressures.
- Existing manual Toolex double station vises can be easily converted to hydraulics.
- Maximum Clamping Pressure = 5,900 lbs @ 5,000 PSI (hydraulic), 1.18 square inches effective piston area.
- Jaw opening for each station can be manually adjusted to accommodate workpiece

800-543-4071  www.te-co.com
109 Quinter Farm Road  Union, OH 45322
Toolex ReLock® Double Acting Vise

"M" DIA. x "N" DP. (4) PLCS.

DRILLED AND C’BORED FOR "L" SHCS FROM TOP SIDE (4) PLCS

<table>
<thead>
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<th>Part Number</th>
<th>+/-.0005 A</th>
<th>+.000/-002 B</th>
<th>C</th>
<th>D</th>
<th>+/-.001 E</th>
<th>F</th>
<th>G</th>
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VISE CAPACITIES

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<tr>
<th>MACHINABLE JAWS</th>
<th>CARRIER &amp; HARD JAWS</th>
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